

Fe50Ni B

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|-------------------------------------|--|------------------|------|----|---------------|-------------------------|--------------------------------|----|---|---|
| Product | Fe50Ni B Fe50Ni B (For general-purpose) | | | | | | | | | |
| Product description | Feedstock for metal injection moulding. | | | | | | | | | |
| Oversize factor | Min. 1.213 | Average 1.216 | | | Max. 1.219 | | | | | |
| MFI g/10min | min. 500 | Average 800 | | | Max. 1100 | | DIN EN ISO 1133 (190°C/21.6kg) | | | |
| Typical composition after Sintering | | Fe | C | Cr | Ni | Mo | Mn | Si | S | P |
| | > | - | | - | 49.0 | - | - | - | - | - |
| | < | Bal. | 0.01 | - | 51.0 | - | - | - | - | - |
| Typical properties | Project | | | | | as sintered | | | | |
| | Density | | | | | >7.85 g/cm ³ | | | | |
| | Hc Coercive force | | | | | 10 A/m | | | | |
| | Residual magnetic induction | | | | | 0.8T | | | | |
| | Permeability | | | | | $\mu_{max} = 28000$ | | | | |
| | Magnetization intensity | | | | | $J_s(4Ka/m) = 1.36T$ | | | | |
| | Hardness | | | | | 110-160HV10 | | | | |